



RITELOK LOW ODOR CYANOACRYLATES

INSTANT ASSEMBLY ADHESIVES

RiteLok low odor cyanoacrylates are low blooming products formulated for cosmetically critical applications. White residues and chlorosis of the joint area are eliminated. RiteLok low odor cyanoacrylates also reduce the requirement for sophisticated ventilation systems. RiteLok low odor cyanoacrylates are available in several viscosities for a wide range of substrates.



RITELOK[®]

PRODUCT	SIZE (quantity)	ITEM #	TYPICAL USE	COLOR	GAP FILL	CHEMICAL TYPE	VISCOSITY (cP's)	TENSILE SHEAR STRENGTH*	TEMP. RANGE	FIXTURE TIME**	FULL CURE
PR08	20gm (10/case) 11b (each)	PR08-20 PR08-454	Low viscosity, low odor, wicking grade.	clear	.002" .05mm	alkoxy-alkyl	5	2500psi 18N/mm ²	-65°F – 160°F (-54°C – 71°C)	30-60 seconds	24 hours
PR60	20gm (10/case) 11b (each)	PR60-20 PR60-454	Low odor, low blooming.	clear	.004" .1mm	alkoxy-alkyl	50	2500psi 18N/mm ²	-65°F – 160°F (-54°C – 71°C)	30-60 seconds	24 hours
PR03	20gm (10/case) 11b (each)	PR03-20 PR03-454	Designed for use in applications where sophisticated ventilation is not available.	clear	.008" .2mm	alkoxy-alkyl	1000	2500psi 18N/mm ²	-65°F – 160°F (-54°C – 71°C)	30-60 seconds	24 hours
PR55	10gm (10/case) 300gm (each)	PR55-10 PR55-300	Bonds where no bloom is essential for cosmetic finish. High viscosity allows gap filling and bonding of porous and uneven substrates.	clear	.001"	alkoxy-alkyl	Thixo	2500-2700 psi 18N/mm ²	-65°F – 160°F (-54°C – 71°C)	25-90 seconds	24 hours

* grit blasted steel
** 10 minutes with substrates



[THE CHEMISTRY OF EXCELLENCE]