

PRODUCT (MIL-A-46050C)	SIZE (quantity)	ITEM #	TYPICAL USE	COLOR	GAP FILL	CHEMICAL TYPE	VISCOSITY (cP's)	TENSILE SHEAR STRENGTH*	TEMP. RANGE	FIXTURE TIME**	FULL CURE
<b>SB93</b>	1 oz (10/case) 1 lb (each)	SB93-28 SB93-454	Low viscosity. Able to penetrate between parts.	clear	.002" .05mm	methyl	5	3600psi 26N/mm <sup>2</sup>	-65°F – 180°F (-54°C – 82°C)	20 seconds	24 hours
<b>SB96</b>	1 oz (10/case) 1 lb (each)	SB96-28 SB96-454	Multi-purpose metal bonder.	clear	.006" .15mm	methyl	100	3600psi 26N/mm <sup>2</sup>	-65°F – 180°F (-54°C – 82°C)	30 seconds	24 hours
<b>SB15</b>	1 oz (10/case) 1 lb (each)	SB15-28 SB15-454	High viscosity methyl cyanoacrylate, for bonding where gap filling is required.	clear	.008" .20mm	methyl	1500	3600psi 26N/mm <sup>2</sup>	-65°F – 180°F (-54°C – 82°C)	30 seconds	24 hours
<b>SB30</b>	1 oz (10/case) 1 lb (each)	SB30-28 SB30-454	Multi-purpose metal bonder.	clear	.006" .15mm	methyl	100	3600psi 26N/mm <sup>2</sup>	-65°F – 180°F (-54°C – 82°C)	30 seconds	24 hours

\* grit blasted steel

\*\* varies with substrates