

RITELOK METHYL CYANOACRYLATES

INSTANT ASSEMBLY ADHESIVES

RiteLok methyl cyanoacrylates are designed to give optimum performance and high strength bonds on metals. RiteLok metal cyanoacrylates are available in four standard viscosities.



RITELOK®

PRODUCT (MIL-A-46050C)	SIZE (quantity)	ITEM #	TYPICAL USE	COLOR	GAP FILL	CHEMICAL TYPE	VISCOSITY (cP's)	TENSILE SHEAR STRENGTH*	TEMP. RANGE	FIXTURE TIME**	FULL CURE
SB93	1 oz (10/case)	SB93-28 SB93-454	Low viscosity. Able to penetrate between parts.	clear	.002"	methyl	5	3600psi 26N/mm ²	-65°F – 180°F (-54°C – 82°C)	20 seconds	24 hours
	1 lb (each)				.05mm						
SB96	1 oz (10/case)	SB96-28 SB96-454	Multi-purpose metal bonder.	clear	.006"	methyl	100	3600psi 26N/mm ²	-65°F – 180°F (-54°C – 82°C)	30 seconds	24 hours
	1 lb (each)				.15mm						
SB15	1 oz (10/case)	SB15-28 SB15-454	High viscosity methyl cyanoacrylate, for bonding where gap filling is required.	clear	.008"	methyl	1500	3600psi 26N/mm ²	-65°F – 180°F (-54°C – 82°C)	30 seconds	24 hours
	1 lb (each)				.20mm						
SB30	1 oz (10/case)	SB30-28 SB30-454	Multi-purpose metal bonder.	clear	.006"	methyl	100	3600psi 26N/mm ²	-65°F – 180°F (-54°C – 82°C)	30 seconds	24 hours
	1 lb (each)				.15mm						

* grit blasted steel
** varies with substrates