



RITELOK PLASTIC AND RUBBER CYANOACRYLATES

INSTANT ASSEMBLY ADHESIVES

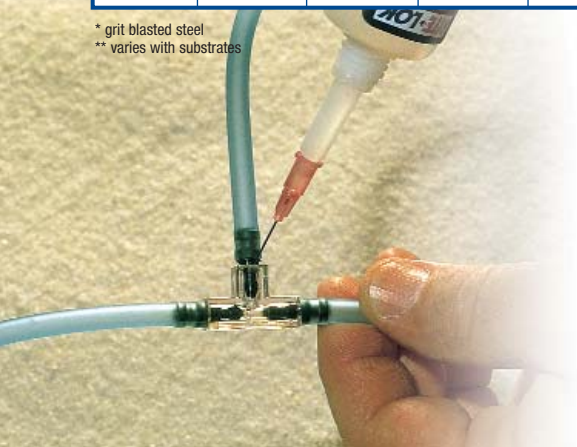
“Super” super glue that is fast and versatile! RiteLok plastic and rubber cyanoacrylates are designed to give exceptional performance on difficult to bond rubbers and plastics, together or in combination with metals and other materials. Superior performance on PVC, ABS, nylon and certain fluorocarbons. RiteLok plastic and rubber cyanoacrylates are available in several viscosities for a wide range of substrates.



RITELOK

PRODUCT	SIZE (quantity)	ITEM #	TYPICAL USE	COLOR	GAP FILL	CHEMICAL TYPE	VISCOSITY (cP's)	TENSILE SHEAR STRENGTH*	TEMP. RANGE	FIXTURE TIME**	FULL CURE
PR471	20gm (10/case) 1lb (each)	PR471-20 PR471-454	Versatile bonding of most elastomers, metals and plastics.	clear	.007" .15mm	ethyl	40	3000psi 21N/mm ²	-65°F – 175°F (-54°C – 79°C)	30-60 seconds	24 hours
TP44	20gm (10/case) 1lb (each)	TP44-20 TP44-454	Medium viscosity with gap filling properties and fast cure speed.	clear	.007" .15mm	alkyl	600	3000psi 21N/mm ²	-65°F – 175°F (-54°C – 79°C)	30-60 seconds	24 hours
SB04	1oz (10/case) 1lb (each)	SB04-28 SB04-454	Specially formulated for high strength, general purpose bonding of most plastics and rubbers.	clear	.005" .15mm	ethyl	80-120	2600-3700 21N/mm ²	-65°F – 175°F (-54°C – 79°C)	10-60 seconds	24 hours
SB14	1oz (10/case) 1lb (each)	SB14-28 SB14-454	Specially formulated for high strength, general purpose bonding of most plastics and rubbers.	clear	.005" .15mm	ethyl	80-120	2600-3700 21N/mm ²	-65°F – 175°F (-54°C – 79°C)	10-60 seconds	24 hours
SB16	1oz (10/case) 1lb (each)	SB16-28 SB16-454	Multi-purpose with gap filling properties. Gives high strength bonds and impact resistance to EPDM rubber.	clear	.008" .2mm	alkyl	1500	3000psi 21N/mm ²	-65°F – 175°F (-54°C – 79°C)	30-60 seconds	24 hours

* grit blasted steel
** varies with substrates



[THE CHEMISTRY OF EXCELLENCE]