

RITELOK PRIMERS AND ACTIVATORS

**CYANOACRYLATE ACCELERATORS
ANAEROBIC PRIMERS
STRUCTURAL ADHESIVE
ACTIVATORS
DEBONDERS AND CLEANERS**

RiteLok primers, accelerators and activators have been designed to be environmentally friendly.

RiteLok accelerators for cyanoacrylate adhesives enhance cure speeds on porous and acidic surfaces, and difficult to bond polyethylene and polypropylene. Used in post assembly applications, RiteLok accelerators permit fillet curing of cyanoacrylate adhesives and promote cure through gap.

RiteLok primers have been designed to accelerate the cure speed of anaerobic threadlockers, retainers, sealants and gasketing compounds and are used on inactive substrates such as anodized metal, stainless steel, zinc and cadmium. Used in conjunction with structural adhesives, RiteLok activators permit fast, efficient bonds in high speed production environments. The cure mechanism is simple. Adhesive is applied to one substrate and activator is sprayed or painted on to the other. Curing commences when the two parts are assembled.



RITELOK®



PRODUCT	ITEM #	SIZE/CAP (quantity)	USES
AC 70	AC70-2 AC70-8 AC70-32 AC70-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	POLYOLEFIN PRIMER FOR CYANOACRYLATES. Permits bonding of difficult-to-bond polyethylene and polypropylene. Acetone – very fast, may attack some plastics.
AC 113	AC113-2 AC113-8 AC113-32 AC11-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	CYANOACRYLATE ACCELERATOR. General purpose accelerator. Will not attack plastics.
AC 12	AC12-2 AC12-8 AC12-32 AC12-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	CYANOACRYLATE ACCELERATOR. Isopropyl alcohol formulation for sensitive plastics. Used for cosmetically critical bondlines and in medical applications.
AC 452	AC452-2 AC452-8 AC452-32 AC452-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	CYANOACRYLATE ACCELERATOR. Acetone based formulation flashes off rapidly. Gives excellent adhesion. Overspray may attack some plastics.
AC 36	AC36-1A AC36-45A	1oz (10/case) 4.5oz (10/case)	PRIMER NF. Brown heptane based primer. Super fast. Use with anaerobic adhesives as well as SA12 structural adhesive.
AC 471	AC471-2 AC471-8 AC471-32 AC471-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	PRIMER T. Yellow primer. Acetone based. Very fast cure speeds obtained when used with anaerobic adhesives and SA26 structural adhesive.
AC 649	AC649-2 AC649-8 AC649-32 AC649-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	PRIMER N. Green, acetone based primer designed to achieve fast cure speeds with anaerobic adhesives and SA26 structural adhesive.
AC 090	AC090-2 AC090-8 AC090-1L AC090-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	PRIMER N. Similar AC64 but with a unique solventless (monomer) base that is non-flammable and odorless. Can be used with all anaerobics and SA26.
AC 075	AC07-2 AC07-8 AC07-32 AC07-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	STRUCTURAL ADHESIVE ACTIVATOR. Designed for use with SA24 and SA25. Acetone based formulation.
AC 387	AC387-2 AC387-8 AC387-32 AC387-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1qt (1/case) 1gal (1/case)	STRUCTURAL ADHESIVE ACTIVATOR. Designed for use with SA30 and SA92. Heptane / Isopropyl alcohol blend.
AC 380	AC380-2 AC380-8 AC380-1L AC380-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1ltr (1/case) 1gal (1/case)	STRUCTURAL ADHESIVE ACTIVATOR. Similar to AC38 but in a unique solvent free formula.
AC 68A	AC68-2 AC68-8 AC68-32 AC68-G	2oz PUMP (10/case) 8oz PUMP (4/case) 1ltr (1/case) 1gal (1/case)	DEBONDER. Clean up solvent for instant adhesives.