



Heyco RDD Lockit™ Preassembly Equipment

For the *next generation* in Strain Relief

Automatic application equipment speeds assembly and lowers costs while reducing the risk of Carpal Tunnel Syndrome



The (Autolock™) assembly machine for all RDD Lockit strain reliefs. Suitable for high volume production runs, where batched subassemblies are desirable. Includes vibratory feeder bowl, track and head. The operator simply inserts the cable into the assembly head slot, then presses the foot pedal to secure the RDD Lockit permanently in the wire. These completed subassemblies can be installed with fingertip pressure into the application's mounting hole—at a later time, in a different place, for lower installed cost!



The (Headlock™) assembly tool for RDD Lockit strain reliefs. Simply place the open RDD Lockit into the “U” opening of the assembly tool, then place the cable into the bushing body and close the head to secure the RDD Lockit permanently onto the wire. This completed subassembly can then be installed with fingertip pressure into the application's mounting hole—at a later time, in a different place, for lower installed cost!



The (Footlock™) assembly machine for RDD Lockit strain reliefs. The foot-pedal activated assembly machine is identical to the (Autolock™) except that the gravity fed track is loaded by hand instead of by a vibratory bowl.

RDD 100 Series Tooling

- For: 1852/1853 (RDD 101), Round Wire
- For: 1870/1871 (RDD 101A), Round Wire
- Select: ST16 Headlock (manual)
- ST14 Footlock RDD 100 (Semi-automatic)
- ST13 Autolock RDD 100 (Semi-automatic with bowl)

RDD 201, 301 and 401, 501 Series Tooling

- For: 1855/1856 (RDD 201-2), Round Wire with locking steps
- For: 1857/1858 (RDD 201), Round Wire
- For: 1859/1860 (RDD 301-2), Round Wire with 2 locking steps
- For: 1861/1862 (RDD 301) Round Wire
- For: 1865/1866 (RDD 401), Round Wire
- Select: ST 17 Headlock RDD 201, 301, 401
- ST 18 Autolock RDD 201, 301, 401
- ST 19 Footlock RDD 201, 301, 401
- ST 20 Headlock RDD 501
- ST 27 Footlock RDD 501
- ST 26 Autolock RDD 501