



Heyco® Strain Relief Assembly Tools

For Nylon Strain Reliefs

Part No. 0022 (R-29) Hand Pliers adjustable for all Heyco Strain Relief Bushings (except SR 3A-4 and SR 4A-6) that assemble into holes up to 7/8" (22,2mm) diameter.

Part No. 0030 (R-30) Hand Pliers for use with Heyco Strain Relief Bushings that assemble into 3/4" (19,1mm) and larger diameter holes. Pliers are adjustable.

Part No. 0021 (R-291) Hand pliers for SR 3A-4 and SR 4A-6 only.

Part No. 0028 (R-301) Hand pliers for SR 7N-2 and SR 8N-2 only.

Part No. 0T00 (16-78H) Hand Air Tool eliminates operator fatigue and improves assembly rates. Activated with a flap handle, the air tool has replaceable jaws to cover our entire range of strain reliefs. The included air fittings and hose make connection to your compressed air system a breeze.

Important: One set of jaws is furnished with each air tool. A different set of jaws is needed for each mounting hole diameter, and special jaws are required for SR 3A-4 and SR 4A-6. Please advise both the mounting hole size and the strain relief part number when ordering an air tool or air tool jaws. *See the Air Tool Jaws Directory, opposite.*

Air Tool Specifications:

Suitable for all strain relief bushings used in mounting holes up to 7/8" (22,2mm) diameter.

Length	7" (178mm)
Air Pressure Required	80 to 125 psi at the tool
Jaw Clearance Required	1-3/4" (44,5mm)

Part No. 0T02 Conversion Kit provides the necessary components to convert a hand air tool to a bench mounted unit. The bench air tool can be mounted in any convenient position on the assembly area work surface. Unit is foot activated, leaving the operator's hands free.

For Metal Strain Reliefs

Part No. 0018 (1-AB) Hand Pliers for Metal Strain Reliefs MSR-1A, MSR-1B, and MSR-2A.

Part No. 0019 (R-12) Hand Pliers for Metal Strain Reliefs MSR-1, MSR-2, and MSR-3.

Part No. 0020 (R100 Pliers) Hand Pliers designed specifically for Lockit™ Strain Relief Bushings (excluding ST201N). Consult Heyco for semi-automatic assembly equipment.

Also available:

Part No. 0023 (R100W pliers)

Part No. 0025 (R100A/AT pliers)

Part No. 0028 (R301 pliers)



Part No. 0020



Part Nos. 0022 and 0030



Air Tool

