



**Ironclad**  
PERFORMANCE WEAR®

**2021  
GLOVES**

1 (800) 606-4466 • [www.HWECKHARDT.com](http://www.HWECKHARDT.com)

# WELCOME TO IRONCLAD

Ironclad was founded on a construction site in 1998 by Ed Jaeger. Ed noticed that while every specialist utilized dedicated, task specific tools, no one had addressed the special connection between tool and worker. With an extensive background in motorsports, Ed came from a world where glove performance, fit, and comfort were vital. It was at that moment that Ed saw his mission - to create gloves that were both protective and driven by performance, without sacrificing either. Thus was born a new glove technology that incorporated military grade fabrics, with an unrivaled fit and comfort, that would raise the industry to new standards.

With 27 patents & 95 trademarks worldwide and more pending, Ironclad Performance Wear continues to grow and innovate; bringing new technologies to the everyday heroes, the unheralded men and women whom we depend on every single day. It's a mission we are proud of, and strive to deliver everyday.

#IAM  
IRON  
CLAD



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# CONTENTS

## Technology

Size & Fit Guide	5
Testing & Standards	6
Ironclad Performance Testing	7
Command™ Touchscreen Technology	8
Choosing The Right Glove	9
KONG® Impact Technology	10
Ironclad Visual Engineering (IVE™)	11

## Ironclad® Performance Gloves

I AM IRONCLAD Feature	12
Task Specific	14
Leather	22
Cold Condition	26
Knit Coated	30
Insulated Knit	44
Command™ Series	48
Octane Series	56
Heatworx®	62

**4**

## Ironclad Tactical Gloves

I AM IRONCLAD Feature	72
Tactical	74

**70**

## Ironclad Gaming Gloves

**78**

## KONG Gloves

I AM IRONCLAD Feature	86
Heavy Duty	88
Cut Resistant	92
Insulated	102
Chemical	106
Grip	110

**84**

## Ironclad EXO™

EXO Tactical	124
--------------	-----

**112**

## Accessories

**128**

## Glove Index

**134**

3



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# IRONCLAD PRECISION



## GLOVE CARE INSTRUCTIONS

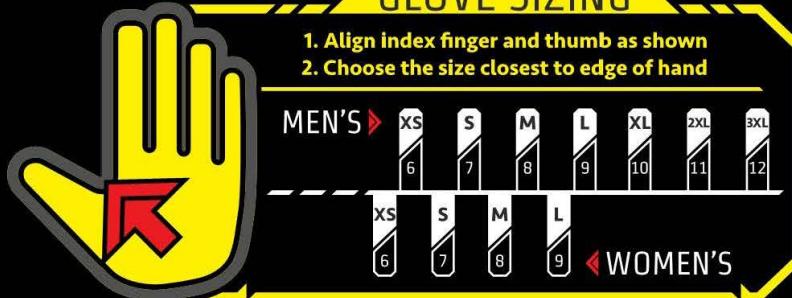
Most of our products are machine washable. Please note that the washing and care instructions are indicated on the care label inside the glove and may vary by style. For extended durability and comfort, machine wash and hang dry your Ironclad gloves on a regular basis. Machine wash on cool. DO NOT use bleach, machine dry, or use an iron on your Ironclad gloves. Air drying is recommended in order to keep the size consistent with its original form from time of purchase.

## PROPRIETARY FLAWLESS FIT SYSTEM

When it comes to fit, most glove companies stop at 2 measurements per glove – overall length and width. Not Ironclad. Our industry leading Flawless Fit is a proprietary 16-point measurement system that is unique to every one of our glove styles. So what do we measure? Inside index finger length, top of cuff circumference, knuckle circumference, center of palm length, just for starters. 16 measurements left glove, 16 measurements right glove. That's 32 measurements per pair, per size. All with a tolerance measured at 1/10 of an inch. Why do we do it? Because it means our gloves will fit like no other glove on the market. That is the Ironclad Flawless Fit. That is Ironclad.

## GLOVE SIZING

1. Align index finger and thumb as shown
2. Choose the size closest to edge of hand



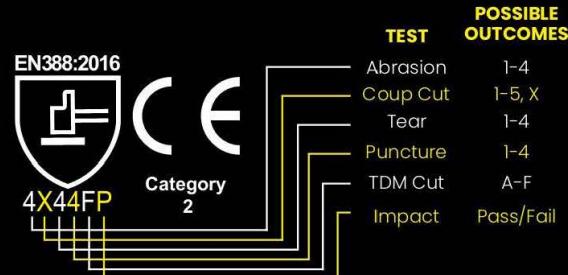
# TESTING & STANDARDS

There are many testing standards that apply to Ironclad work gloves. Below we highlight the three most common standards: EN 388, ANSI 105 and ANSI 138. For each of our gloves that have been tested, the test results will be shown using the standard symbols for each governing body.

## EN:388

Originally developed in Europe, EN 388 has expanded to become the global work glove standard. This standard covers multiple aspects of glove safety, including Abrasion, Cut, Tear, Puncture, and Impact. This standard covers 2 cut tests – the Coup (rotating blade) test and a TDM (straight blade) test. One point to note is that during the Coup test, if the blade is dulled, the glove will receive a rating of "X" for this portion of the standard.

The symbol and how to read it are shown to the right.



## ANSI 105

Similar to EN 388, ANSI 105 is a common work glove standard that covers many facets of gloves. ANSI testing is predominantly used in North America, but its global presence is growing. The 2 areas that Ironclad primarily tests for are Cut and Abrasion, although the standard also covers puncture, heat, and chemical hazards. The cut test utilizes a TDM (straight) test and returns a score based on the grams of weight that were required for the blade to cut the fabric with 20mm of blade travel.

The symbol and how to read it are shown to the right.

CUT LEVEL	MINIMUM TDM FORCE
A1	200 grams
A2	500 grams
A3	1000 grams
A4	1500 grams
A5	2200 grams
A6	3000 grams
A7	4000 grams
A8	5000 grams
A9	6000 grams

## ANSI 138

Introduced in 2018, ANSI 138 covers a standard specifically for impact gloves. The test is performed by dropping a weight at 18 different impact points across the fingers and knuckles and measuring the forces at each point. The mean of the force is then calculated for each zone (fingers or knuckles) and the lowest mean is used to determine the impact rating for the whole glove.

The symbol and how to read it are shown to the right.





## IRONCLAD PERFORMANCE TESTING

Being on the cutting edge of glove innovation means venturing into uncharted territories. When it comes to evaluating performance, we go above and beyond traditional testing – we partner with scientists, leaders and experts in fields ranging from biomechanics to high tech outdoor gear, and create new ways analyze, evaluate and test performance features of our work gloves. Below we highlight two test methodologies developed exclusively by Ironclad Performance Wear.

### IRONCLAD IMPACT TESTING

In 2010, Ironclad collaborated with the University of Wisconsin - Milwaukee to study impact force reduction, impact testing methods, and the force levels required to break human hand bones. This Ironclad-exclusive test evaluates impact forces across the fingers & thumb, across the knuckles, and at the metacarpal bones (back of hand). Impact forces while wearing a glove are compared to impact forces while not wearing a glove, providing an easy to understand 'Protection Factor' at each location on the hand.

The symbol and how to read it are shown to the right.

PEAK IMPACT PROTECTION		
3X	150:50	
10X	1000:100	
6X	500:75	

**Multiplication Factor** – The additional impact protection provided by the glove

**Peak Impact Force** – Required to cause a fracture when wearing gloves

**Peak Impact Force** – Required to cause a fracture when not wearing gloves

### IRONCLAD GRIP TESTING

Ironclad partnered with the design team at Vibram US to develop a method to reliably and accurately measure the 'Grip Performance' provided by a pair of gloves. Each Ironclad glove is tested to a modified version of international test standards ISO 13287 and ASTM F2913. We test each glove palm for grip on smooth metal, wet, and oily surfaces. Each glove is evaluated and given a grip rating for each surface, giving you added confidence when choosing gloves for all environments.

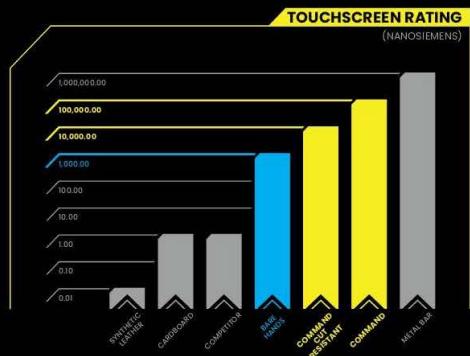
GRIP RATING	
DRY	★★★★★
WET	★★★
OILY	★

# TOUCHSCREEN. REDEFINED FOREVER.

By fusing conductive nanoparticles into the fibers of our synthetic leather, we are able to ensure that not only is conductivity present throughout the entirety of the material, but also that the material stays conductive throughout its lifespan. Our touchscreen won't wear out or wash off like typical touchscreen work gloves.

We put our conductivity to the test as shown in the chart below. The blue line is the threshold for what we considered to be conductive (material that is at least as conductive as a bare hand). It is immediately noticeable that the Command™ gloves not only perform exponentially better than the competition, but they are also significantly more conductive than the human hand itself.

Look for this icon next to any glove that features Command™ touchscreen technology.





## CHOOSING THE RIGHT GLOVE

There are many hazards on a jobsite, so you must consider additional factors when deciding on the right hand protection. Below is a list of important glove features to consider when making that decision. Be sure to analyze ALL hazards, environmental factors, and human interface requirements at each jobsite and workplace. These include:

**Grip** – a critical factor for all tasks, the right grip will help prevent objects from slipping & slicing hands, and significantly reduce hand fatigue.

**Touchscreen** – with the proliferation of paperless workplaces and mobile devices, workers must be able to use touchscreen devices without removing their gloves. This will greatly enhance hand safety compliance.

**Impact** – in heavy industries, impact hazards are everywhere. Make sure that hands are protected from cuts as well as impacts to the fingers, knuckles, and metacarpal bones with a glove from the KONG® glove line.

**Abrasion Resistance** – working in highly abrasive environments can dramatically weaken cut resistant gloves. Choose a glove with high abrasion leather and a full 360° cut liner, such as Ironclad's ULD-IMPC5.

**Chemical Resistance** – knit gloves with only a palm coating will not protect users from hazardous chemicals. Choose a fully coated glove, such as the Ironclad KCHA5, when working with caustic and corrosive chemicals.

**Cold Environments** – working in cold environments or cold storage can cause loss of dexterity and even frostbite. Choose a cut resistant glove with sufficient insulation.

**Heat Resistance** – when handling hot objects, it is important to consider the fiber composition of the glove. HPPE can melt under high heat, so choose a heat-rated glove made from aramid fibers such as DuPont™ Kevlar®.

### COLOR CODED CUT RATINGS

**A1** **Low cut hazard jobs:**  
Packaging, Warehousing, Lawn Care, Gardening, General Purpose

**A2** **Low to medium cut hazard jobs:**  
Packaging, Warehousing, Automotive, Cold Storage

**A3** **Medium cut hazard jobs:**  
Material Handling, Construction, Paper Production, Drilling, Workover

**A4** **Medium to high cut hazard jobs:**  
Manufacturing, Construction, HVAC Work, Metal Fabrication

**A5+** **High cut hazard jobs:**  
Metal Stamping, Scrap Metal Handling, Recycling, Glass Handling



### 360° Cut Resistance

Look for this icon next to any glove that features a full 360° cut resistant liner.

# KONG®

Designed in conjunction with the Oil & Gas Safety Committee, our patented KONG® impact protection is designed to help protect against various impact situations. Through extensive testing with the University of Wisconsin, we have determined the optimal combination of materials to greatly reduce the effect of impacts; thus ensuring that your hands are safe. Our patented impact protection reduces impacts by up to 90%\*, turning breaks into bruises.

**85%**

#### Ergonomic Metacarpal

Our patented metacarpal TPR design reduces impacts by up to 85%\*, while allowing for full range of motion & dexterity.

**90%**

#### Triple Padded Knuckle

By combining TPR protection and gel foam padding, KONG® impact protection reduces knuckle impacts by up to 90%\*.

**66%**

#### Patented Fingertip Protection

Our patented angled fingertip design extends all the way to the tip of the finger and reduces impact by up to 66%\*.





High Visibility isn't simply a matter of using fluorescent colors, but also the environment in which it is being used. Built using a patented high visibility impact design, IVE™ maximizes hand and finger visibility at a distance through increased contrast, brightness, fluorescence, and pattern recognition. Knowing where your hands are is the first step in avoiding impacts and associated injuries.

#### PATENTED IVE™ FINGERTIP DESIGN

Our unique hazard stripe finger tips are designed to make fingers instantly recognizable, allowing for faster reaction times in avoiding potential hand impact hazards.

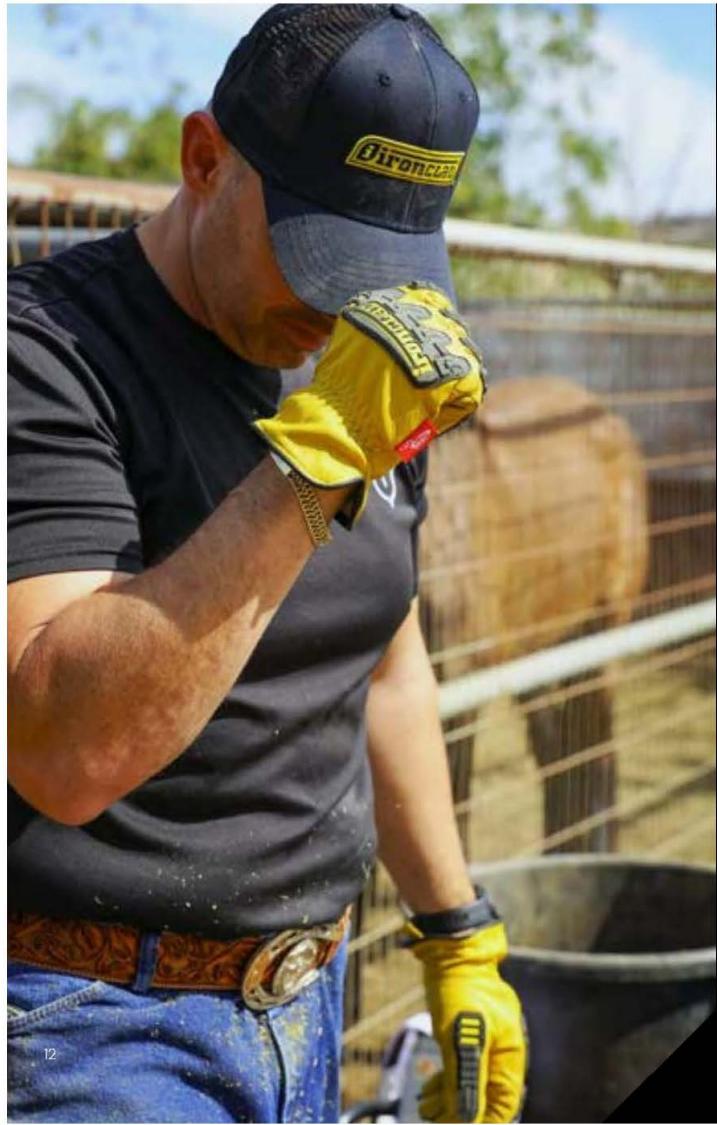


#### PATENTED IVE™ BACK OF HAND

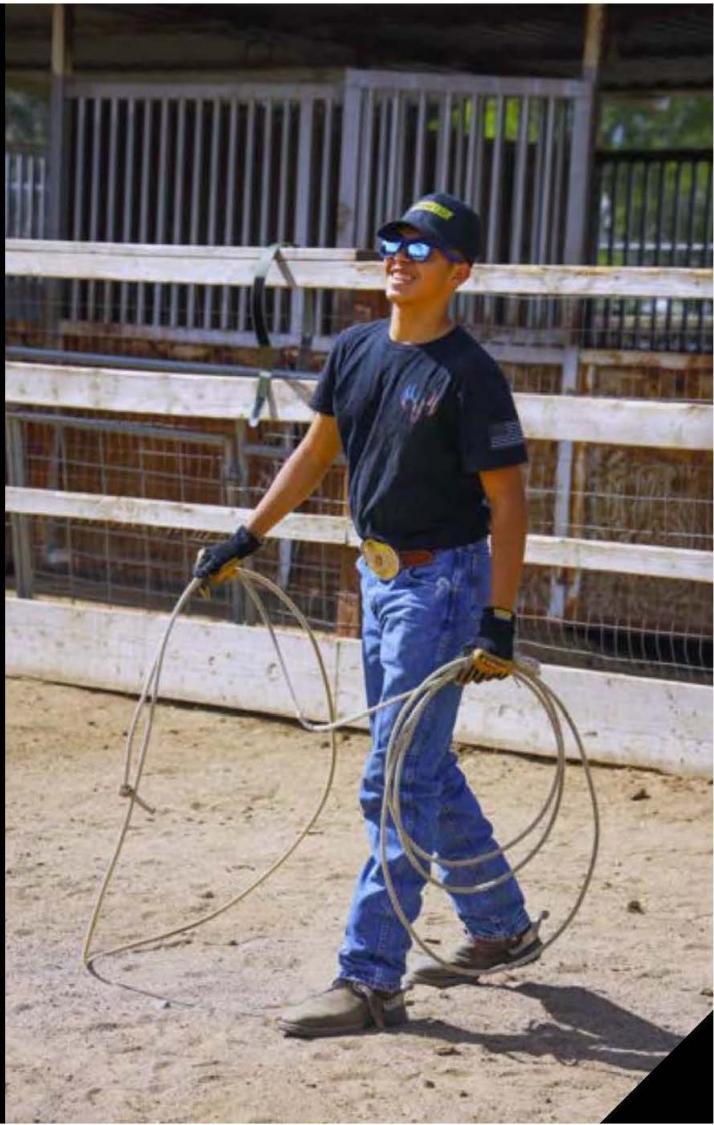
Our unique but familiar pattern is easily recognizable at a distance, even when dirty or in low light environments, improving overall hand awareness and safety.

Look for this icon next to any glove that features Ironclad Visual Engineering technology.





12



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## ALL IN A DAY'S WORK

Being a cowboy was a lifelong, but distant, dream for Jesus Verdiel. Not only because it was a stark contrast from his city life, but also because he knew how demanding it would be to maintain a ranch.

But, his heritage was in ranching, and when he started his own family and his young sons began to share that dream of living a cowboy life, he decided it was time to make it a reality. Fast forward 10 years, and what started out as ranch with a few animals has now grown to a stable of horses, pigs, goats, chickens and turkeys.

Jesus takes great pride in watching his boys learn the value of hard work while caring for the animals. Along with their favorite animals and chores, everyone has their own favorite Ironclad gloves for protecting their hands at the ranch. While it's true the work never ends and requires multiple hats, with no days off, he truly enjoys the peace that country life brings.

It's this dedication to follow and live out his dream, while facing all of the daily challenges it brings, that make Jesus #IamIronclad.

#IAM  
IRON  
CLAD

13



**TASK SPECIFIC**

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## GENERAL UTILITY™

US Patents: D514,771

XS - 2XL



GUG

## HEAVY UTILITY™

S - 2XL



HUG

### PRODUCT FEATURES

- Reinforced Synthetic Suede Palm
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- TPR Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING			
DRY	3	3	3
WET	3	3	3
OILY	3	3	3

### PRODUCT FEATURES

- Reinforced DuraGel® Palm
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- TPR Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING			
DRY	3	3	3
WET	3	3	3
OILY	3	3	3

# TASK SPECIFIC

## FRAMER™



FUG



## SUPERDUTY™



SDG2



SDG2B

### PRODUCT FEATURES

- Reinforced Duraclad® Palm
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- TPR Knuckle Impact Protection
- Exposed 3-Finger Design
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3

### PRODUCT FEATURES

- Reinforced Duraclad® Palm
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- TPR Impact Protection
- Duraclad® Reinforced Thumb Saddle
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3

## BOX HANDLER®

US Patents: D5568,003

S - 2XL



BHG

## WORKCREW®

S - 2XL



WCG

### PRODUCT FEATURES

- Silicone Infused Grip Palm Provides 200% More Grip
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- Neoprene Knuckle Impact Protection
- Duraclad® Thumb Saddle Reinforcement



GRIP RATING			
DRY	3	3	3
WET	3	3	3
ONLY	3	3	3

### PRODUCT FEATURES

- High Performance Synthetic Suede Palm
- Breathable Nylon Back of Hand
- Neoprene Compression Cuff
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



3121

GRIP RATING			
DRY	3	3	3
WET	3	3	3
ONLY	3	3	3

# TASK SPECIFIC

## WORKFORCE

XS - 2XL



WFG

## I-VIZ®

US Patents: 6514,771

S - 2XL



IVG2

IVG2

### PRODUCT FEATURES

- High Performance Synthetic Suede Palm
- Breathable Nylon Back of Hand
- TPR Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3
WET	3 3 3
ONLY	3 3 3

18

### PRODUCT FEATURES

- High Performance Synthetic Suede Palm
- Hi-Viz Nylon Back of Hand
- Hybrid Safety Cuff
- TPR Knuckle Impact Protection
- Reflective Print
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3
WET	3 3 3
ONLY	3 3 3

## MACH-5®

US Patents: D514,771

S - 2XL



MFG2



MFI2

### PRODUCT FEATURES

- High Performance Synthetic Suede Palm
- Breathable Nylon Back of Hand
- Neoprene Compression Cuff
- TPR Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	██████
WET	██████
OILY	██████

### PRODUCT FEATURES

- Synthetic Suede Palm with Ergonomic Gel Palm Pads for Vibration Damping
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe

GRIP RATING	
DRY	██████
WET	██████
OILY	██████

## TASK SPECIFIC

### WRENCHWORX®

US Patents: D514,771

S - 2XL



WWX2



### VIBRATION IMPACT

US Patents: D536,837

XS - 2XL



WWI2



#### PRODUCT FEATURES

- Teflon® Coated Synthetic Suede Palm
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



20



#### PRODUCT FEATURES

- Synthetic Suede Palm with Ergonomic Gel Palm Pads for Vibration Damping
- Breathable Nylon Back of Hand
- Hybrid Safety Cuff
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



**TUFF CHIX®**

US Patents: D514,771 • 7,287,285

XS - XL



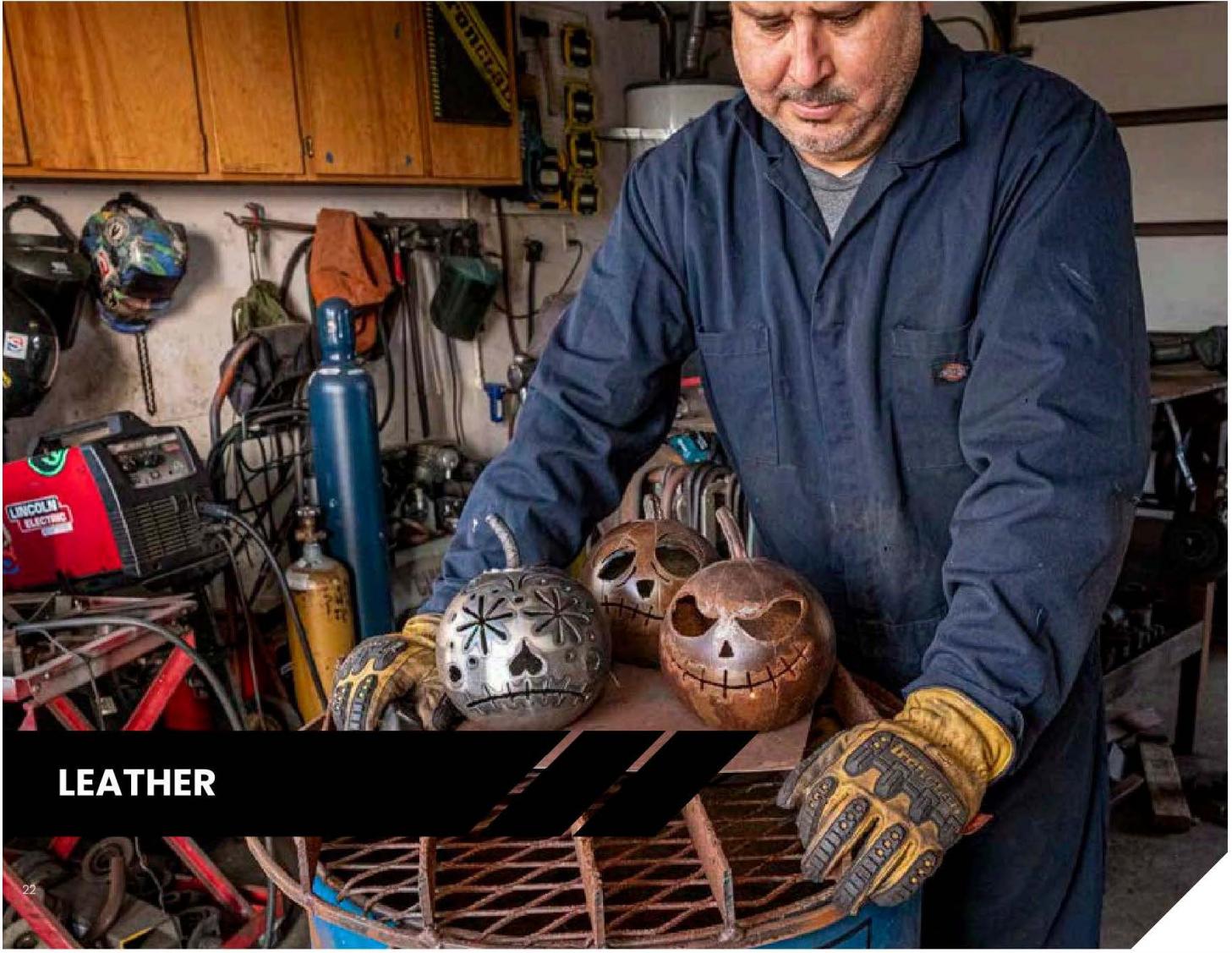
TCX

#### PRODUCT FEATURES

- High Performance Synthetic Suede Palm
- Breathable Nylon Back of Hand
- Patented Rolltop® Fingertips
- Padded Knuckle
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe

GRIP RATING	
DRY	██████
WET	██████
OILY	██████

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LEATHER

22

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## **WORKHORSE**

XS - 3XL



IEX-WHO

## **COWBOY®**

S - 2XL



RWC2

### **PRODUCT FEATURES**

- Premium Cow Grain Leather Palm
- Cow split Leather Back
- Kevlar® Thread & Stitching



3111



Category 2



CUT A1

ABR 4

WET 3

OILY 3

227g



3111

### **PRODUCT FEATURES**

- Premium Goatskin Grain Leather Palm
- Breathable Nylon Back of Hand
- Neoprene Compression Cuff
- TPR Knuckle Impact Protection
- Duraclad® Reinforced Thumb Saddle
- Terry Cloth Sweat Wipe



2121



Category 2



3111

# LEATHER

## RANCHWORX®

US Patents: D514,771 • 7,287,285

S - 3XL



RWG2



## 360° CUT LIMITLESS LEATHER™

S - 3XL



ULD-C5



### PRODUCT FEATURES

- Premium Goatskin Grain Leather Palm
- Breathable Nylon Back of Hand
- Patented Rolltop® Fingertips
- TPR Finger & Knuckle Impact Protection
- Thumb Saddle Reinforced with DuPont™ Kevlar®
- Terry Cloth Sweat Wipe



24



### PRODUCT FEATURES

- Limitless Leather™ for Extreme Abrasion Resistance
- 360° Cut A5 HPPE Blend Liner
- Keystone Thumb
- DuPont™ Kevlar® FR Thread & Stitching



## 360° CUT LEATHER IMPACT

S - 3XL



ILD-IMPC5

### PRODUCT FEATURES

- Premium Goatskin Grain Leather Palm
- Goatskin Grain Leather Back of Hand
- 360° Cut A3 HPPE Blend Liner
- ANSI level I TPR Impact Protection
- DuPont™ Kevlar® FR Thread & Stitching



3542



Category 2



2091g



4



3

GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3



## 360° CUT LIMITLESS LEATHER™ IMPACT

US Patents D771901

S - 3XL



ULD-IMPC5

### PRODUCT FEATURES

- Limitless Leather™ for Extreme Abrasion Resistance
- 360° Cut A5 HPPE Blend Liner
- Patented IVE™ Hi-Viz TPR Impact Protection
- Keystone Thumb
- DuPont™ Kevlar® FR Thread & Stitching



Category 2



2992g



A4



4



3

GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3



500.75



**COLD CONDITION**

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## SUMMIT™ REFLECTIVE

XS - 2XL



SMB2

## COLD CONDITION®

XS - 2XL



CCG2

### PRODUCT FEATURES

- Windproof Fleece with Duraclad® Palm Reinforcements
- Windproof Fleece Back of Hand
- Polyester Insulative Liner
- Hook & Loop Gauntlet Closure
- Reflective Logo



### PRODUCT FEATURES

- Reinforced Duraclad® Palm
- Water-Repellent Back of Hand
- Polyester Insulative Liner
- Neoprene Cuff
- TPR Knuckle Impact Protection
- Reflective Print



GRIP RATING		
DRY	3	2
WET	3	2
ONLY	2	1



## COLD CONDITION

### COLD CONDITION® WATERPROOF

S - 2XL



CCW2

### TUNDRA®

S - 2XL



CCT2

#### PRODUCT FEATURES

- Reinforced Duraclad® Palm
- Water-Repellent Back of Hand
- Waterproof Insert with Polyester Lining
- Neoprene Knuckle Impact Protection
- Reflective Print
- 150g of Premium Insulation



28



#### PRODUCT FEATURES

- Reinforced Duraclad® Palm
- Breathable Softshell Nylon Back of Hand
- Waterproof Insert with Polyester Lining
- TPR Knuckle Impact Protection
- 200g of Premium Insulation
- Kevlar® Reinforced Thumb Saddle



3333 Category 2



## TUFF CHIX® FLEECE

US Patents: D514,771

S - L



SMTC



## INSULATED LEATHER CUT A6

S - 2XL



IEX-HVIP5



### PRODUCT FEATURES

- Windproof Fleece with Duraclad® Reinforced Palm
- Windproof Fleece Back of Hand
- Hook & Loop Gauntlet Closure
- Duraclad® Reinforced Thumb Saddle
- Sized for Women's Hands

### PRODUCT FEATURES

- Pig Grain Leather Palm with A6 Cut Protection
- Wind Resistant Polyester Back of Hand
- Ribbed Knit Cuff
- TPR Back of Hand Impact Protection
- Reflective Knuckle Panel
- 150g of Premium Insulation



GRIP RATING	
DRY	██████
WET	██████
ONLY	██



**KNIT COATED**

30

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## **COMMAND™ KNIT FOAM NITRILE**

XS - 2XL



KKCIFN

### **PRODUCT FEATURES**

- Foam Nitrile Command™ Touchscreen Coated Palm
- 18 Gauge Nylon/Spandex Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING			
DRY	██████	██████	██████
WET	██████	██████	██████
ONLY	██████	██████	██████

## **COMMAND™ KNIT PU**

XS - 2XL



KKCIPU

### **PRODUCT FEATURES**

- Polyurethane Command™ Touchscreen Coated Palm
- 18 Gauge Nylon/Spandex Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING			
DRY	██████	██████	██████
WET	██████	██████	██████
ONLY	██████	██████	██████

## KNIT COATED

### KNIT CUT 3

XS - 2XL



IKC3



### COMMAND™ A2 FOAM NITRILE

XS - 2XL



SKC2FN



#### PRODUCT FEATURES

- Polyurethane Coated Palm
- 13 Gauge HPPE Blended Knit



4343



Category



2



352g



A1



5



3

GRIP RATING	
DRY	██████
WET	██████
OILY	██████

32

#### PRODUCT FEATURES

- 3/4 Dip, Foam Nitrile Command™ Touchscreen Coated Palm
- 18 Gauge HPPE/Steel Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



4X42C



Category



2



A2



3



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## **COMMAND™ ILT A2 FOAM NITRILE**

XS - 2XL



KKC2FN

## **COMMAND™ A2 SANDY NITRILE**

XS - 2XL



SKC2SN

### **PRODUCT FEATURES**

- 3/4 Dip, Foam Nitrile Command™ Touchscreen Coated Palm
- 18 Gauge ILT Case Hardened Yarn
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



### **PRODUCT FEATURES**

- 3/4 Dip, Impermeable Nitrile Base Coating
- Sandy Nitrile Command™ Touchscreen Coated Palm
- 18 Gauge HPPE/Steel Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING			
DRY	3	3	3
WET	3	3	3
ONLY	3	3	3



GRIP RATING			
DRY	3	3	3
WET	3	3	3
ONLY	3	3	3

## KNIT COATED

### COMMAND™ A2 PU

XS - 2XL



SKC2PU

### COMMAND™ ILT A2 PU

XS - 2XL



KKC2PU-Y

#### PRODUCT FEATURES

- Polyurethane Command™ Touchscreen Coated Palm
- 18 Gauge HPPE/Steel Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



#### PRODUCT FEATURES

- Polyurethane Command™ Touchscreen Coated Palm
- 18 Gauge ILT Case Hardened Yarn
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



## **COMMAND™ A2 PU IMPACT**

S - 2XL



KCI2PU

## **KNIT CUT 5**

S - 3XL



IKC5-BAS

### **PRODUCT FEATURES**

- Polyurethane Command™ Touchscreen Coated Palm
- 13 Gauge HPPE/Steel Knit
- Fluorescent Low Profile TPR Impact Protection
- Color Coded Thumb Saddle Reinforcement



### **PRODUCT FEATURES**

- Smooth Nitrile Coated Palm
- 13 Gauge HPPE Blended Knit



## KNIT COATED

### COMMAND™ A3 FOAM NITRILE

XS - 2XL



SKC3FN

#### PRODUCT FEATURES

- Foam Nitrile Command™ Touchscreen Coated Palm
- 18 Gauge HPPE/Steel Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



### COMMAND™ ILT A3 FOAM NITRILE

XS - 2XL



KKC3FN

#### PRODUCT FEATURES

- Foam Nitrile Command™ Touchscreen Coated Palm
- 18 Gauge ILT Case Hardened Yarn
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



## **COMMAND™ A3 FOAM NITRILE**

XS - 2XL



KKC3KV

### **PRODUCT FEATURES**

- Foam Nitrile Command™ Touchscreen Coated Palm
- 15 Gauge DuPont™ Kevlar® / Steel Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending - Sold By The Dozen



Category 2

1212g

ANSI 105

CUT A3

ABR 4

ANSI 105

PUN 4

ANSI 105

HEAT 2

GRIP RATING			
DRY <input checked="" type="checkbox"/>	WET <input type="checkbox"/>	ICE <input type="checkbox"/>	ONLY <input type="checkbox"/>
DRY <input type="checkbox"/>	WET <input checked="" type="checkbox"/>	ICE <input type="checkbox"/>	ONLY <input type="checkbox"/>
DRY <input type="checkbox"/>	WET <input type="checkbox"/>	ICE <input type="checkbox"/>	ONLY <input type="checkbox"/>

## **KNIT CUT A4**

XS - 2XL



KKC4

### **PRODUCT FEATURES**

- Uncoated, Padded Palm
- 13 Gauge HPPE Yarn
- Packaged for Vending - Sold By The Dozen



Category 2

1771g

ANSI 105

GRIP RATING			
DRY <input checked="" type="checkbox"/>	WET <input type="checkbox"/>	ICE <input type="checkbox"/>	ONLY <input type="checkbox"/>
DRY <input type="checkbox"/>	WET <input checked="" type="checkbox"/>	ICE <input type="checkbox"/>	ONLY <input type="checkbox"/>
DRY <input type="checkbox"/>	WET <input type="checkbox"/>	ICE <input type="checkbox"/>	ONLY <input type="checkbox"/>

# KNIT COATED

## COMMAND™ A4 NITRILE

XS - 2XL



SKC4N

## COMMAND™ ILT A4 NITRILE

XS - 2XL



KKC4N

### PRODUCT FEATURES

- Smooth Nitrile Command™ Touchscreen Coated Palm
- 13 Gauge HPPE/Steel Blended Knit
- Packaged for Vending – Sold By The Dozen



### PRODUCT FEATURES

- Smooth Nitrile Command™ Touchscreen Coated Palm
- 15 Gauge ILT Case Hardened Yarn
- Packaged for Vending – Sold By The Dozen



GRIP RATING	
DRY	██████
WET	██████
ONLY E3E	██████



GRIP RATING	
DRY	██████
WET	██████
ONLY E3E	██████

## **COMMAND™ A4 FOAM NITRILE**

XS - 2XL



SKC4FN

### **PRODUCT FEATURES**

- Foam Nitrile Command™ Touchscreen Coated Palm
- 13 Gauge HPPE/Steel Blended Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING	
DRY	□□□□□
WET	□□□□□
ONLY	□□□□□

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## **COMMAND™ ILT A4 FOAM NITRILE**

XS - 2XL



KKC4FN

### **PRODUCT FEATURES**

- Foam Nitrile Command™ Touchscreen Coated Palm
- 15 Gauge ILT Case Hardened Yarn
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING	
DRY	□□□□□
WET	□□□□□
ONLY	□□□□□

## KNIT COATED

### COMMAND™ A4 PU

XS - 2XL



SKC4PU

### COMMAND™ ILT A4 PU

XS - 2XL



KKC4PU

#### PRODUCT FEATURES

- Polyurethane Command™ Touchscreen Coated Palm
- 13 Gauge HPPE/Steel Blended Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



#### PRODUCT FEATURES

- Polyurethane Command™ Touchscreen Coated Palm
- 15 Gauge ILT Case Hardened Yarn
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING	
DRY	██████
WET	██████
ORLY	██████



GRIP RATING	
DRY	██████
WET	██████
ORLY	██████

## COMMAND™ A5 SANDY NITRILE

XS - 2XL



SKC5SN

### PRODUCT FEATURES

- 3/4 Dip, Impermeable Nitrile Base Coating
- Sandy Nitrile Command™ Touchscreen Coated Palm
- 13 Gauge HPPE/Steel Blended Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



GRIP RATING	
DRY	██████
WET	██████
ONLY	██████

## COMMAND™ A5 FOAM NITRILE

XS - 2XL



KKC5KV

### PRODUCT FEATURES

- Foam Nitrile Command™ Touchscreen Coated Palm
- 13 Gauge DuPont™ Kevlar® / Steel Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending – Sold By The Dozen



## KNIT COATED

### COMMAND™ A6 FOAM NITRILE

XS - 2XL



SKC6FN

### COMMAND™ ILT A6 FOAM NITRILE

XS - 2XL



KKC6FN

#### PRODUCT FEATURES

- ▶ Foam Nitrile Command™ Touchscreen Coated Palm
- ▶ 13 Gauge HPPE/Steel Blended Knit
- ▶ Color Coded Thumb Saddle Reinforcement
- ▶ Packaged for Vending – Sold By The Dozen



#### PRODUCT FEATURES

- ▶ Foam Nitrile Command™ Touchscreen Coated Palm
- ▶ 13 Gauge ILT Case Hardened Yarn
- ▶ Color Coded Thumb Saddle Reinforcement
- ▶ Packaged for Vending – Sold By The Dozen







## INSULATED KNIT

44

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## **COMMAND™ A2 INSULATED**

XS - 2XL



KC1SNW2

### **PRODUCT FEATURES**

- 3/4 Dip, Impermeable Nitrile Base Coating
- Sandy Nitrile Command™ Touchscreen Coated Palm
- 15 Gauge Insulated Nylon Shell
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending - Sold By The Dozen



## **INSULATED A2 LATEX**

XS - 2XL



KC1LW

### **PRODUCT FEATURES**

- Sandy Latex Coated Palm
- 15 Gauge Insulated Nylon Shell
- Packaged for Vending - Sold By The Dozen



## INSULATED KNIT

### INSULATED A6 LATEX

XS - 2XL



SKC4LW

### COMMAND™ A7 INSULATED

XS - 2XL



SKC4SNW2

#### PRODUCT FEATURES

- Sandy Latex Coated Palm
- Insulated 13 Gauge HPPE/Steel Blended Knit
- Packaged for Vending - Sold By The Dozen



46



#### PRODUCT FEATURES

- 3/4 Dip, Impermeable Nitrile Base Coating
- Sandy Nitrile Command™ Touchscreen Coated Palm
- Insulated 13 Gauge HPPE/Steel Blended Knit
- Color Coded Thumb Saddle Reinforcement
- Packaged for Vending - Sold By The Dozen







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**COMMAND**  
SERIES

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# COMMAND™ SERIES

## COMMAND™ UTILITY

S - 2XL



IEX-MUG



IEX-PUG IEX-HSY



IEX-HSO

## COMMAND™ PRO

S - 2XL



IEX-PPG IEX-HVP

IEX-MPG



### PRODUCT FEATURES

- Command™ Touchscreen Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3

50

### PRODUCT FEATURES

- Command™ Touchscreen Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3

## **COMMAND™ PRO WATER RESISTANT**

S - 2XL



IEX-MWR

### **PRODUCT FEATURES**

- Water-Resistant Command™ Touchscreen Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING			
DRY	3	3	3
WET	3	3	3
ONLY	3	3	3

## **COMMAND™ PRO REINFORCED**

S - 2XL



IEX-MPRE

### **PRODUCT FEATURES**

- Reinforced Command™ Touchscreen Synthetic Suede Padded Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING			
DRY	3	3	3
WET	3	3	3
ONLY	3	3	3

# COMMAND™ SERIES

## COMMAND™ GRIP

S - 2XL



IEX-MGG

## COMMAND™ IMPACT

S - 2XL



IEX-MIG IEX-HZI

### PRODUCT FEATURES

- Silicone Infused Command™ Touchscreen Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



### PRODUCT FEATURES

- Reinforced Command™ Touchscreen Synthetic Suede Padded Palm
- Breathable Polyester Knit Back of Hand
- TPR Back of Hand Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3

## COMMAND™ IMPACT LEATHER

S - 2XL



IEX-MIGL

## PRODUCT FEATURES

- Reinforced Goatskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- TPR Back of Hand Impact Protection
- Command™ Touchscreen Index Fingertip
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	GGGG
WET	GGGG
ONLY	GGGG



IEX-MPLG

## PRODUCT FEATURES

- Premium Goatskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Command™ Touchscreen Index Fingertip
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



GRIP RATING	
DRY	GGGG
WET	GGGG
ONLY	GGGG



IEX-MPLW

# COMMAND™ SERIES

## COMMAND™ PRO INSULATED

S - 2XL



IEX-NMTW

## COMMAND™ IMPACT L1 (HI-VIZ)

S - 2XL



IEX-HZL1

### PRODUCT FEATURES

- Water-Resistant Command™ Touchscreen Synthetic Suede Palm
- Neoprene Back of Hand
- TPR Knuckle Impact Protection
- Thumb Saddle Reinforcement



### PRODUCT FEATURES

- Reinforced Command™ Touchscreen Synthetic Suede Padded Palm
- Breathable Polyester Knit Back of Hand
- TPR Back of Hand and Thumb Impact Protection
- Reflective Flex Panel
- Thumb Saddle Reinforcement



54

GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3



GRIP RATING	
DRY	3 3 3 3
WET	3 3 3 3
ONLY	3 3 3 3



## **COMMAND™ IMPACT CUT A6**

S - 2XL



IEX-MIGR5



### **PRODUCT FEATURES**

- Reinforced Command™ Touchscreen Synthetic Suede Padded Palm
- Breathable Polyester Knit Back of Hand
- 360° Cut A5 HPPE Blend Liner
- TPR Back of Hand and Thumb Impact Protection
- Thumb Saddle Reinforcement



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OCTANE  
SERIES

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# OCTANE SERIES

## NITRO

XS - 2XL



R-NTR

## HYDRO

XS - 2XL



R-HDR

### PRODUCT FEATURES

- ▶ Impermeable Nitrile Base Coating
- ▶ Sandy Nitrile Command™ Touchscreen Coated Palm
- ▶ 15 Gauge Polyester/Spandex Knit



58

GRIP RATING	
DRY	██████
WET	██████
ONLY	████



263g

### PRODUCT FEATURES

- ▶ Full Dip, Impermeable Nitrile Base Coating
- ▶ Sandy Nitrile Command™ Touchscreen Coated Palm
- ▶ 15 Gauge Polyester/Spandex Knit



GRIP RATING	
DRY	██████
WET	██████
ONLY	████

## CRYO

XS - 2XL



R-CRY

## PYRO

XS - 2XL



R-PYR

### PRODUCT FEATURES

- Full Dip, Impermeable Nitrile Base Coating
- Sandy Nitrile Command™ Touchscreen Coated Palm
- Premium 10 Gauge Acrylic Yarn Insulation



### PRODUCT FEATURES

- Impermeable Nitrile Base Coating
- Flame Resistant; Neoprene Coated Palm
- Premium 15 Gauge Aramid Knit



GRIP RATING	
DRY	GGGG
WET	GGGG
ONLY	GGGG



GRIP RATING	
DRY	GGGG
WET	GGGG
ONLY	GGGG

## OCTANE SERIES

### EXO

XS - 2XL



R-EXO

### TURBO

M - XL



R-TRBIO

#### PRODUCT FEATURES

- Impermeable Nitrile Base Coating
- Sandy Nitrile Command™ Touchscreen Coated Palm
- 15 Gauge Polyester/Spandex Knit
- Rugged TPR Impact Protection



#### PRODUCT FEATURES

- Impermeable Nitrile Coated Palm
- 13 Gauge Knit
- Sold as a 10 Pack



60



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**HEATWORX**

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## WORLD'S FIRST NFPA 2112 FLASH FIRE RATED GLOVE

Introducing the first glove in the world to pass NFPA 2112:2018 certification for flash fire protection. Built upon Ironclad's award-winning Heatworx® glove chassis with Dupont™ Kevlar® and Nomex® yarns, this glove also provides maximum dexterity while handling hot items up to 600°F (315°C). A Revolution in Hand Protection.

Workers in hazardous locations that are at risk for lethal flash fire exposure - such as chemical processing plants, petrochemical refineries and drilling platforms - are required to wear FR garments certified to NFPA 2112:2018 for protection in the event of a flash fire incident. Up until now they had no options for flash fire certified hand protection. Now they can be fully protected with the Heatworx® Heavy Duty FR glove.



Learn More



## HEATWORX® HEAVY DUTY FR

S - 2XL



HW6XFR

### PRODUCT FEATURES

- Full Molded Silicone Palm Allows Grasping up to 600°F
- Shell Made with 100% DuPont™ Kevlar®
- Palm Liner Made with DuPont™ Kevlar®/Nomex®
- Silicone Coated FR Knuckle Panel Made with Kevlar®
- Thumb Saddle Reinforcement
- Nomex® FR Thread & Stitching



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# HEATWORX® SERIES

## HEATWORX® HEAVY DUTY

S - 2XL



HW6X



## HEATWORX® REINFORCED

S - 2XL



HW4



### PRODUCT FEATURES

- Full Molded Silicone Palm Allows Grasping up to 600°F
- Shell Made with 100% DuPont™ Kevlar®
- Palm Liner Made with DuPont™ Kevlar®/Nomex®
- Silicone Coated FR Suede Knuckle with Reflective Print
- Thumb Saddle Reinforcement
- Nomex® FR Thread & Stitching



Made with DuPont™ Kevlar®

### PRODUCT FEATURES

- Proprietary Hotshield® Palm Protects Against Contact Heat up to 450°
- Blended Back of Hand Made with DuPont™ Kevlar®
- Heat Resistant Palm Liner Made with DuPont™ Kevlar®
- TPR Knuckle Impact Protection
- Thumb Saddle Reinforcement
- DuPont™ Kevlar® FR Thread & Stitching



Made with DuPont™ Kevlar®



4143B



Category 2



522g



522g

GRIP RATING	
DRY	5
WET	5
ONLY	5



3232A



Category 2



624g



624g

GRIP RATING	
DRY	5
WET	5
ONLY	5

## TIG WELDER

S - 2XL



WTIG

## MIG WELDER

S - XL



WMIG

### PRODUCT FEATURES

- Cow Grain Leather Palm
- Cow Grain Leather Back
- Cow Split Leather Cuff
- Welted Seams with DuPont™ Kevlar® FR Thread



### PRODUCT FEATURES

- Cow Split Leather Palm
- Buffalo Split Leather Back
- 6" Cow Split Leather Safety Cuff
- Cotton Liner with Foam Insulation
- Reinforced Palm and Thumb
- Welted Seams with DuPont™ Kevlar® FR Thread



# HEATWORX® SERIES

## STICK WELDER

S - XL



WSTK

### PRODUCT FEATURES

- Elk Split Leather Palm and Back
- Cow Split Leather Palm and Thumb Reinforcement
- 10" Cow Split Leather Safety Cuff
- Cotton Liner with Foam Insulation
- Welted Seams with DuPont™ Kevlar® FR Thread



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70

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**i TACTICAL**

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## A TEAM PLAYER

A 14-year Law Enforcement veteran, Tommy Perez has always understood the meaning of teamwork. Before joining the force, he was a professional Baseball player, and later worked in Real Estate, only to realize, "he didn't like sitting behind a desk, and true fulfillment came from helping people."

After recruitment, Tommy worked his way up the ladder to become a Detective, and part of a Tactical (SERT) Team. There he would find his calling, working with good people, who support each other.

Each day brings its own challenges and hazards, and requires a dependable pair of gloves. Ironclad gloves give Tommy the confidence to meet routine tasks as well as take decisive action in high-stress situations. Knowing they're 'well-constructed' makes his job easier.

Whether it's Baseball or Tactical, what he enjoys the most is being a part of a TEAM. That is what it means to be an officer, and it is why Tommy is #iamironclad.

#IAM  
IRON  
CLAD

# TACTICAL

## COMMAND™ TACTICAL PRO

S - 2XL  
WOMENS: S - L



IEXT-PBLK

## COMMAND™ TACTICAL GRIP

S - 2XL  
WOMENS: S - L



IEXT-GCOY IEXT-GODG

IEXT-GBLK

### PRODUCT FEATURES

- ▶ Command™ Touchscreen Synthetic Suede Palm
- ▶ Breathable Polyester Knit Back of Hand
- ▶ Neoprene Knuckle Impact Protection
- ▶ Terry Cloth Sweat Wipe



### PRODUCT FEATURES

- ▶ Silicone Infused Command™ Touchscreen Synthetic Suede Palm
- ▶ Breathable Polyester Knit Back of Hand
- ▶ Neoprene Knuckle Impact Protection
- ▶ Terry Cloth Sweat Wipe



GRIP RATING	
DRY	██████
WET	████
ONLY	██████

GRIP RATING	
DRY	██████
WET	████
ONLY	██████

GRIP RATING	
DRY	██████
WET	████
ONLY	██████

## COMMAND™ TACTICAL IMPACT

S - 2XL  
BLACK: XS - 4XL



IEXT-IBLK

### PRODUCT FEATURES

- Reinforced Command™ Touchscreen Synthetic Suede Padded Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection with Trigger Finger Relief
- Airmesh Ventilated Flex Panel
- Terry Cloth Sweat Wipe



## COMMAND™ TACTICAL GRIP IMPACT

S - 2XL



IEXT-GIBLK

### PRODUCT FEATURES

- Silicone Infused Command™ Touchscreen Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection with Trigger Finger Relief
- Airmesh Ventilated Flex Panel
- Terry Cloth Sweat Wipe



# TACTICAL

## TACTICAL IMPACT FINGERLESS

S - 2XL



IEXT-FIBLK

## TACTICAL IMPACT TRIGGER

XS - 4XL



IEXT-FRIBLK

### PRODUCT FEATURES

- Reinforced Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection with Trigger Finger Relief
- Exposed Finger Design
- Terry Cloth Sweat Wipe



### PRODUCT FEATURES

- Reinforced Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection with Trigger Finger Relief
- Exposed 3-Finger Design
- Terry Cloth Sweat Wipe







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**Ironclad**  
GAMING GLOVES

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*mibr*

**ironclad**  
GAMING GLOVES

## THE WORLDS FIRST ESPORTS GLOVES DESIGNED WITH PRO GAMERS

At Ironclad we take a very deep dive into a specific job, task, or trade when creating a new line of gloves - so when we approached the idea of building an esports glove, we partnered with two of the best teams in the industry - MIBR & Immortals - to learn more about the specific demands and requirements of premier esports athletes. Our product development team met with the athletes, analyzed their techniques, studied their gaming equipment, and worked closely with them on making a pair of gloves that could make them more efficient, more precise, and more comfortable during long gaming sessions.

Our team investigated how people sweat under different environments and how we could mitigate that sweat, keeping hands dry so they could grip better when needed. We studied ways to improve hand movement and control, while keeping an emphasis on finger mobility. This months-long process resulted in two radically new glove designs, both of which manage excess moisture, improve gaming performance, and provide much-needed consistency throughout an entire match or practice session.

At Ironclad we don't just design gloves - we study the human hand, meet with Industrial Athletes to observe their tools and environment, and devote ourselves to helping them perform at a higher level each and every day.



[Learn More](#)



## IRONCLAD® CONSOLE GLOVE

US Patents 7,287,285

2XS - 2XL



ES-CNSL



### PRODUCT FEATURES

- Precision Fit; Patented Rolltop® Fingertips
- Comfortable, Contoured Palm with Performance Grip
- Touchscreen 0.5mm Sheepskin Grain Leather Palm
- Breathable, Moisture Wicking Fabrics with Ergonomic Cuff
- Microfiber Sweat Wipe



81

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## GAMING



### MIBR PC GLOVE

2XS - 2XL



ES-MIBR

#### PRODUCT FEATURES

- Asymmetrical Design Optimized for PC Gaming
- Low Friction Ceramic Slider on Mouse Hand
- Keyboard Wrist Padding
- Performance Silicone Grip Palms
- Breathable, Moisture Wicking Fabrics with Ergonomic Cuff
- Microfiber Sweat Wipe

*mibr*

## IMMORTALS PC GLOVE

2XS - 2XL



ES-IM

### PRODUCT FEATURES

- Asymmetrical Design Optimized for PC Gameplay
- Low Friction Ceramic Slider on Mouse Hand
- Keyboard Wrist Padding
- Performance Silicone Grip Palms
- Breathable, Moisture Wicking Fabrics with Ergonomic Cuff
- Microfiber Sweat Wipe



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**KONG®**

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## ALL HANDS ON DECK

On board a mighty machine, alive with mechanical sounds, gliding effortlessly down the Mississippi River is a normal day at the "office" for Teran McDonald, a crewmember of a river towboat.

Not one to shy away from a challenge, Teran jumped at the opportunity to join the towboat crew and give his family a more stable life. As long as commerce flows on the river, towboats are on duty to help guide the river traffic.

When Teran joined the towboat crew, he started out as a Deck Hand with tasks that included hauling, rigging and laying wires to painting/washing the vessel. Being a towboat crewmember is physically demanding, and Teran is a big champion for Ironclad gloves among the crew. He is now in an engineering program to learn how to repair and maintain ship engines and has his sights on one day becoming a Chief Engineer.

Teran's commitment to his job, and professional growth, to provide for his family is what makes him #IamIronclad.

#IAM  
IRON  
CLAD

87



KONG® HEAVY DUTY

## KONG® ORIGINAL

US Patents: 9,241,519 + D756,039

S - 2XL



SDX2

## KONG® HIGH ABRASION DEXTERITY IVE™

US Patents: 9,241,519 + D771,901

S - 2XL



SDX2-HAD

### PRODUCT FEATURES

- Double Layer Synthetic Leather Dotted Palm
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection



### PRODUCT FEATURES

- Durable, High Dexterity Synthetic Suede Dotted Palm
- Breathable Nylon Back of Hand
- Patented IVE™ Full TPR
- Thumb Saddle Reinforcement
- Reflective Strip



# KONG® HEAVY DUTY

## KONG® COTTON CORDED PALM

US Patents: 8,241,518 • D756,039

S - 3XL



KCCP

## KONG® COTTON CORDED PALM IVE™

US Patents: 8,241,518 • D771,901

S - 3XL



INDI-COP

### PRODUCT FEATURES

- Polyester/Cotton Corded Palm
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Duraclad® Reinforced Thumb Saddle



### PRODUCT FEATURES

- Polyester/Cotton Corded Palm
- Breathable Nylon Back of Hand
- Patented IVE™ Full TPR
- Duraclad® Reinforced Thumb Saddle
- Reflective Strip



Category 2



## KONG® RIGGER

US Patents: 9,241,519 • D756,039

S - 3XL



KRIG

### PRODUCT FEATURES

- Full Duraclad® Palm
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Duraclad® Reinforced Thumb Saddle
- Duraclad® Rope Channel Reinforcement



GRIP RATING	
DRY	3X
WET	5X
OLY	3X

PEAK IMPACT PROTECTIVE

	3X	150/50
5X	500/100	
5X	375/75	

ANSI / ISEA 138



KONG® CUT RESISTANT

92

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## KONG® RIGGER GRIP A5

US Patents: 9,241,519 • D756,039

S - 2XL



KRC5

### PRODUCT FEATURES

- Silicone Infused Synthetic Suede Palm
- Cut Resistant Palm Liner
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Thumb Saddle Reinforced with DuPont™ Kevlar®
- Duraclad® Rope Channel Reinforcement



## KONG® DECK CREW A4

US Patents: 9,241,519 • D756,039

S - 2XL



KDC5

### PRODUCT FEATURES

- Armortex® High Abrasion Palm
- Cut Resistant Palm Liner Made with DuPont™ Kevlar®
- Teflon® Coated Nylon Back of Hand
- Patented KONG® Impact Protection
- Armortex® Reinforced Thumb Saddle





## THE NEXT GENERATION KING OF OIL N' GAS

Since 2008, no glove has protected more hands of oil and gas professionals than the legendary KONG® Original. Now there's a new champ, ready to dominate for the next decade: The KONG Pro. Utilizing the same globally patented impact protection as the KONG Original, the KONG Pro is designed with cutting-edge materials and construction techniques, resulting in unmatched features across the board - cut resistance, durability, dexterity and visibility. The KONG Pro delivers greater protection in a lighter chassis, with no hand fatigue.

### LIGHT WEIGHT, HIGH STRENGTH PALM

Only two layers thick, yet stronger than ever before. A newly developed, light weight outer layer provides excellent grip and ANSI level 5 abrasion resistance. The inner layer, a proprietary blend of DuPont™ Kevlar® and UHMWPE fibers, delivers EN 388 cut level F and ANSI A6 cut resistance. This new palm is both lighter and stronger, delivering maximum protection and excellent dexterity.

DUPONT

Kevlar



Ironclad

HIGHER DEXTERITY | MAX PROTECTION



## KONG® PRO A6

US Patents: 8,241,518 • D756,038

S - 3XL



SDX2P

### PRODUCT FEATURES

- Durable, High Dexterity Synthetic Suede Dotted Palm
- Cut Resistant Palm Liner Made with DuPont™ Kevlar®
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



GRIP RATING	PEAK IMPACT PROTECTIVE	ANSI / ISEA 138
DRY	3X	180.50
WET	F	500.00
ONLY	3	375.75



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# KONG® CUT RESISTANT

## KONG® WATERPROOF A5

US Patents 8,241,518 • D756,038

S - 3XL



SDX2WC

## KONG® RIGGER A5 IVE™

US Patents 8,241,518 • D771,901

S - 3XL



INDI-RC5

### PRODUCT FEATURES

- Durable, High Dexterity Synthetic Suede Dotted Palm
- Cut Resistant Palm Liner
- Breathable Nylon Back of Hand
- Waterproof Insert with Polyester Lining
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



GRIP RATING	PEAK IMPACT PROTECTION	ANSI / ISEA 138
DRY	160.50	500.00
WET	378.75	
ONLY		

### PRODUCT FEATURES

- Full Duraclad® Palm
- Cut Resistant Palm Liner
- Breathable Nylon Back of Hand
- Patented IVE™ Full TPR
- Duraclad® Reinforced Thumb Saddle
- Duraclad® Rope Channel Reinforcement



GRIP RATING	PEAK IMPACT PROTECTION	ANSI / ISEA 138
DRY	159.50	500.00
WET	1000.00	
ONLY	500.75	

## KONG® CUT RESISTANT

US Patents 8,241,519 + D756,039

S - 2XL



SDXC

### PRODUCT FEATURES

- Double Layer Synthetic Leather Dotted Palm
- Cut Resistant Palm Liner Made with DuPont™ Kevlar®
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



GRIP RATING		PEAK IMPACT PROTECTIVE		ANSI / ISEA 138
DRY	CUT C	3X	150.50	CUT A5
WET	CUT C	500.00	500.00	ABR 3
ONLY	CUT C	375.75	375.75	PUN 5



## KONG® LPI OPEN CUFF A4 IVE™

US Patents 8,241,519 + D771,901

S - 3XL



LPI-OC5

### PRODUCT FEATURES

- Synthetic Suede Palm
- Cut Resistant Palm Liner Made with DuPont™ Kevlar®
- Breathable Nylon Back of Hand
- Patented IVE™ Full TPR
- Thumb Saddle Reinforcement
- Reflective Strip



GRIP RATING		PEAK IMPACT PROTECTIVE		ANSI / ISEA 138
DRY	CUT C	3X	150.50	CUT A4
WET	CUT C	500.00	500.00	ABR 3
ONLY	CUT C	375.75	375.75	PUN 5

# KONG® CUT RESISTANT

## KONG® LPI CLOSED CUFF A4 IVE™

US Patents: 8,241,518 • D771,901

S - 3XL



LPI-CC5

## KONG® 360° CUT A5 IVE™

US Patents: 8,241,518 • D771,901

S - 3XL



KKCA5

### PRODUCT FEATURES

- Synthetic Suede Palm
- Cut Resistant Palm Liner Made with DuPont™ Kevlar®
- Breathable Nylon Back of Hand
- Patented IVE™ Full TPR
- Thumb Saddle Reinforcement
- Reflective Strip



### PRODUCT FEATURES

- Sandy Nitrile Coated Palm
- 13 Gauge HPPE Blended Knit
- Patented IVE™ Full TPR
- Duraclad® Reinforced Thumb Saddle



## KONG® 360° CUT A3 IVE™

US Patents: 9,241,519 + D771,901

S - 2XL



INDI-KC5

### PRODUCT FEATURES

- Sandy Nitrile Coated palm
- 13 Gauge HPPE Blended Knit
- Patented IVE™ Full TPR
- Duraclad® Reinforced Thumb Saddle



## KONG® 360° CUT A3 GRIP IVE™

US Patents: 9,241,519 + D771,901

S - 2XL



INDI-KC5G

### PRODUCT FEATURES

- Foam Nitrile Breathable Coating
- 13 Gauge HPPE Blended Knit
- Patented IVE™ Full TPR
- Duraclad® Reinforced Thumb Saddle



# KONG® CUT RESISTANT

## KONG® 360° CUT A4

US Patents: 8,241,518 • D756,038

S - 3XL



KKC5B

### PRODUCT FEATURES

- Foam Nitrile Breathable Coating
- 13 Gauge HPPE Blended Knit
- Patented KONG® Impact Protection



100

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KONG® INSULATED

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## KONG® 360° CUT A4 INSULATED

US Patents: 9,241,519 • D756,039

S - 2XL



KKC5BW

## KONG® DECK CREW WATERPROOF A7 IVE™

US Patents: 9,241,519 • D771,901

S - 2XL



KDC5W

### PRODUCT FEATURES

- Foam Nitrile Breathable Coating
- Insulated 13 Gauge HPPE Blended Knit
- Patented KONG® Impact Protection



### PRODUCT FEATURES

- Armortex® High Abrasion Palm
- Cut Resistant Palm Liner
- Teflon® Coated Nylon Back of Hand
- Waterproof Insert with Polyester Lining
- Patented IVE™ Full TPR
- Armortex® Reinforced Thumb Saddle



# KONG® INSULATED

## KONG® INSULATED WATERPROOF

US Patents: 8,241,518 • D756,038

S - 2XL



SDXW2

## KONG® HIGH DEXTERITY WATERPROOF

US Patents: 8,241,518 • D756,038

S - 3XL



SDX2W

### PRODUCT FEATURES

- Double Layer Synthetic Leather Dotted Palm
- Breathable Nylon Back of Hand
- Waterproof Insert with Foam Insulation & Polyester Lining
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



GRIP RATING		PEAK IMPACT PROTECTIVE		ANSI / ISEA 138	
DRY	3	160-50	500±00	CUT	A1
WET	3	160-50	500±00	ABR	5
ONLY	3	375-75	375-75	EN	511

104

### PRODUCT FEATURES

- Durable, High Dexterity Synthetic Suede Dotted Palm
- Breathable Nylon Back of Hand
- Waterproof Insert with Polyester Lining
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



GRIP RATING		PEAK IMPACT PROTECTIVE		ANSI / ISEA 138	
DRY	3	160-50	500±00	CUT	A1
WET	3	160-50	500±00	ABR	5
ONLY	3	375-75	375-75	EN	511

## KONG® COTTON CORDED WATERPROOF

US Patents: 9,241,519 • D756,039

S - 2XL



KCCPW



## KONG® COTTON CORDED WATERPROOF IVE™

US Patents: 9,241,519 • D771,901

S - 2XL



INDI-CCPW



### PRODUCT FEATURES

- Polyester/Cotton Corded Palm
- Breathable Nylon Back of Hand
- Waterproof Insert with Polyester Lining
- Patented KONG® Impact Protection
- Duracord® Reinforced Thumb Saddle



GRIP RATING	
DRY	C3
WET	C3
ONLY	C3

PEAK IMPACT PROTECTIVE	
DRY	150.50
WET	500.00
ONLY	375.75

### PRODUCT FEATURES

- Polyester/Cotton Corded Palm
- Breathable Nylon Back of Hand
- Waterproof Insert with Polyester Lining
- Patented IVE™ Full TPR
- Duracord® Reinforced Thumb Saddle
- Reflective Strip



GRIP RATING	
DRY	C3
WET	C3
ONLY	C3

PEAK IMPACT PROTECTIVE	
DRY	150.50
WET	1000.100
ONLY	500.75





**KONG® CHEMICAL**

106

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## KONG® 360° CUT A6 CHEMICAL IVE™

US Patents: 9,241,519 • D771,901

S - 2XL



KCHA5

### PRODUCT FEATURES

- Full Dip, Impermeable Nitrile Base Coating
- Full Dip, Sandy Nitrile Coated Palm
- 13 Gauge, Cut Resistant HPPE Blended Knit
- Patented IVE™ Full TPR



GRIP RATING		PENETRATION RESISTANCE		CUT RESISTANCE	
DRY	WET	1000	1000	CUT A6	CUT PUN 3
3X	3W	1000	1000	3X	3W
371g	500.75				

## KONG® A5 NEOPRENE IMPACT

S - 2XL



CHNPI5

### PRODUCT FEATURES

- Triple Coated, Impermeable Neoprene/Nitrile Blended Base Coating
- Sandy Nitrile Coated Palm
- 13 Gauge, Cut Resistant HPPE Blend Knit
- Patented IVE™ Full TPR
- 36cm Glove Length



GRIP RATING		PENETRATION RESISTANCE		CUT RESISTANCE	
DRY	WET	1000	1000	CUT A7	CUT PUN 3
3X	3W	1000	1000	3X	3W
424g	500.75				

## TOWA® ACTIVEGRIP™ 566

M - XL



FCINI2

### PRODUCT FEATURES

- Textured Nitrile Coated Palm
- Nitrile Back of Hand
- Extended Nitrile Coated Safety Cuff
- Cotton/Polyester Blend Liner
- 30cm (12in) Cuff Length



108

## TOWA® OR656

M - 2XL



FCIPI2

### PRODUCT FEATURES

- Textured PVC Coated Palm
- PVC Coated Back of Hand
- Extended PVC Coated Safety Cuff
- Cotton Liner
- 30cm (12in) Cuff Length



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**KONG® GRIP**

110

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## KONG® SLIP & OIL RESISTANT

US Patents: 9,241,519 • D756,039 • 9,266,283

M - 2XL



SDXO2

## KONG® SUPERGRIP®

US Patents: 9,241,519 • D756,039 • D568003

S - 2XL



SDXG2

### PRODUCT FEATURES

- Oil Resistant Hybrid Polymer Technology Channelled Palm
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



### PRODUCT FEATURES

- Patented Diamondclad® Silicone Fused Palm
- Breathable Nylon Back of Hand
- Patented KONG® Impact Protection
- Thumb Saddle Reinforcement



III

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IRONCLAD® exo

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**EXO™ UTILITY**

2 - 2XL



EXO2-MUG



EXO2-PUG    EXO2-MOU  
EXO2-HSY    EXO2-HSO

**EXO™ UTILITY LEATHER REINFORCED**

2 - 2XL



EXO2-MULR

**PRODUCT FEATURES**

- Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Terry Cloth Sweat Wipe

**PRODUCT FEATURES**

- Leather Reinforced Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Terry Cloth Sweat Wipe



114



## **EXO™ PRO**

S - 2XL



EXO2-MPG      EXO2-HVP

EXO2-MPG

## **EXO™ PRO WATER RESISTANT**

S - 2XL



EXO2-MWR

### **PRODUCT FEATURES**

- Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



### **PRODUCT FEATURES**

- Water-Resistant Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



**EXO™**

**EXO™ PRO REINFORCED**

S - 2XL



EXO2-MPRE



**EXO™ PRO LEATHER REINFORCED**

S - 2XL



EXO2-MLR



**PRODUCT FEATURES**

- Reinforced Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



116

**PRODUCT FEATURES**

- Leather Reinforced Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



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## **EXO™ PRO HI-VIZ ABRASION**

S - 2XL



EXO2-HZA

## **EXO™ GRIP**

S - 2XL



EXO2-MGG

### **PRODUCT FEATURES**

- Duraclad® Reinforced Synthetic Suede Palm
- Hi-Viz Polyester Back of Hand
- Neoprene Knuckle Impact Protection
- Reflective Knuckle Panel
- Terry Cloth Sweat Wipe



### **PRODUCT FEATURES**

- Silicone Infused Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



**EXO™ PRO LEATHER (GREY)**

S - 2XL



EXO2-MOL

**EXO™ PRO LEATHER**

S - 2XL



EXO2-MPLG



EXO2-MPLW

**PRODUCT FEATURES**

- Goatskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- Box Fingertips with Leather Nail Guard
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



118

**PRODUCT FEATURES**

- Goatskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



## **EXO™ PRO LEATHER DEERSKIN**

S - 2XL



EXO2-MPLD

## **EXO™ PRO LEATHER COWHIDE**

S - 2XL



EXO2-MPLC

### **PRODUCT FEATURES**

- Deerskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



### **PRODUCT FEATURES**

- Cow Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Terry Cloth Sweat Wipe



**EXO™**

**EXO™ MECHANICS LEATHER**

S - 2XL



EXO2-MLG2



**EXO™ IMPACT**

S - 2XL



EXO2-MIG



EXO2-PIG EXO2-MIGB



EXO2-MIGR

**PRODUCT FEATURES**

- Goatskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand

**PRODUCT FEATURES**

- Reinforced Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection
- Terry Cloth Sweat Wipe



120



## **EXO™ IMPACT HI-VIZ**

S - 2XL



EXO2-HZI

## **EXO™ IMPACT LEATHER**

S - 2XL



EXO2-MIGL

### **PRODUCT FEATURES**

- Reinforced Synthetic Suede Palm
- Hi-Viz Polyester Back of Hand
- TPR Impact Protection
- Terry Cloth Sweat Wipe



2131

Category  
2

### **PRODUCT FEATURES**

- Reinforced Goatskin Grain Leather Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection
- Terry Cloth Sweat Wipe



2111

Category  
2

**EXO™**

**EXO™ INSULATED LEATHER**

S - 2XL



EXO2-HVIP



**EXO™ MIG WELDER**

S - XL



EXO2-MWEL



**PRODUCT FEATURES**

- Pig Grain Leather Palm
- Wind-Resistant Polyester Pack of Hand
- Ribbed Knit Cuff
- Polyester Liner with Foam Insulation
- TPR Impact Protection
- Reflective Knuckle Panel



122

**PRODUCT FEATURES**

- Cow Split Leather Palm
- Cow Split Leather Back
- Cotton Liner
- Reinforced Palm and Thumb
- Wing Thumb Designed Specifically for MIG Welding
- Welted Seams with DuPont™ Kevlar® FR Thread

## **EXO™ GRAIN WELDER**

S - XL



EXO2-MWELG

### **PRODUCT FEATURES**

- Cow Grain Leather Palm
- Cow split Leather Back
- Cotton Liner
- Reinforced Palm and Thumb
- Wing Thumb Designed Specifically for MIG Welding
- Welted Seams with DuPont™ Kevlar® FR Thread



**EXO™ TACTICAL**

124

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## EXO™ OPERATOR PRO

S - 2XL  
WOMENS: S - L



EXOT-PBLK EXOT-PODG

EXOT-PBLK

## EXO™ OPERATOR GRIP

S - 2XL  
WOMENS: S - L



EXOT-GBLK EXOT-GODG

EXOT-GBLK

### PRODUCT FEATURES

- Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



### PRODUCT FEATURES

- Silicone Infused Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- Neoprene Knuckle Impact Protection
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



# EXO™ TACTICAL

## EXO™ OPERATOR IMPACT

S - 2XL



EXOT-IBLK      EXOT-ICOY      EXOT-IODG

EXOT-IBLK

## EXO™ OPERATOR GRIP IMPACT

S - 2XL



EXOT-GIBLK

### PRODUCT FEATURES

- Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection with Trigger Finger Relief
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe



### PRODUCT FEATURES

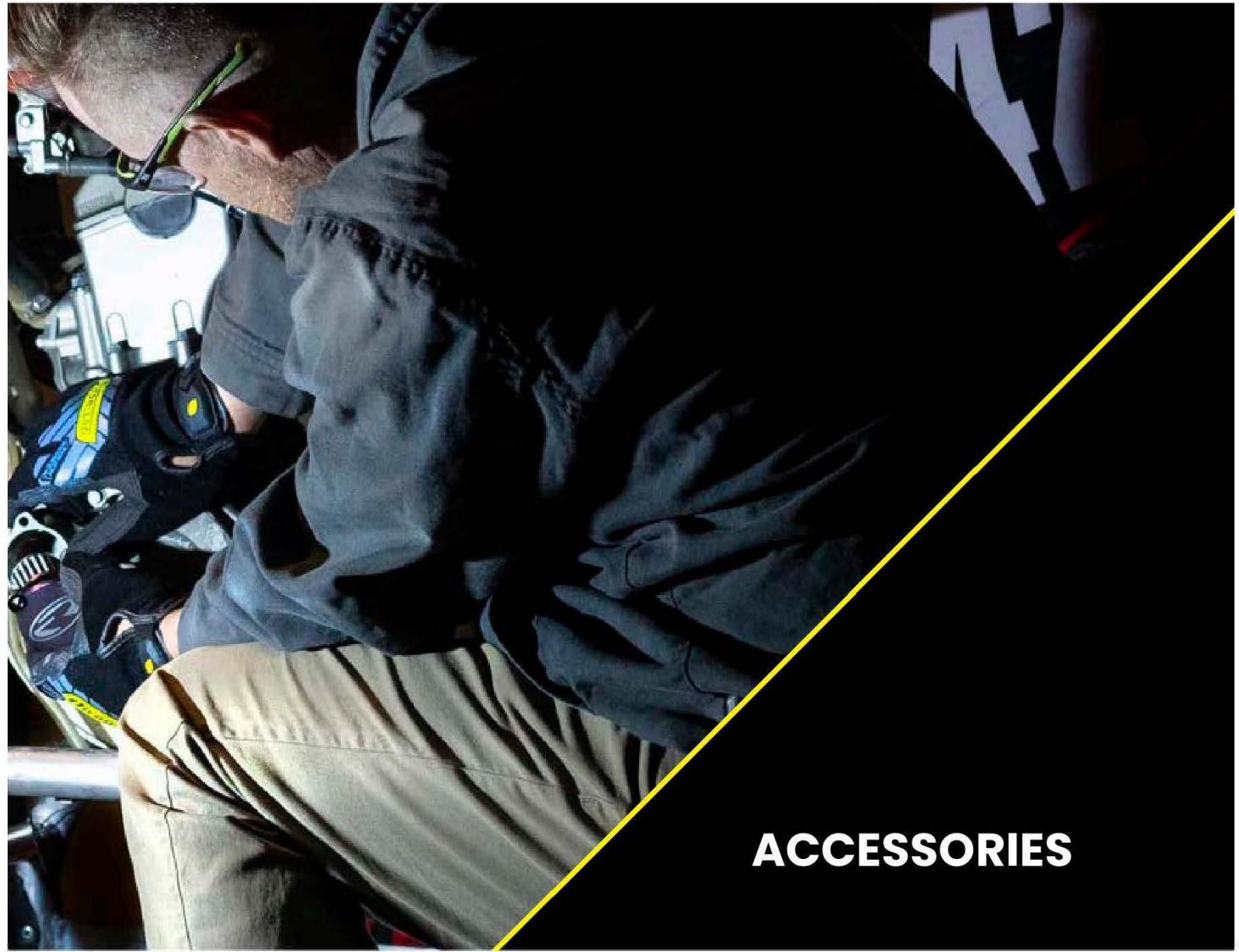
- Silicone Infused Synthetic Suede Palm
- Breathable Polyester Knit Back of Hand
- TPR Impact Protection with Trigger Finger Relief
- Thumb Saddle Reinforcement
- Terry Cloth Sweat Wipe







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## ACCESSORIES

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## ACCESSORIES

### COTTON FACE MASK

ONE SIZE



ICFMC

#### PRODUCT FEATURES

- Two-Layer Design Provides Washable Durability
- Cotton/Polyester Blend Outer Lining
- 100% Cotton Inner Lining for Comfort and Breathability
- Low Profile, Contoured Shape
- Stretch Ear Loops Provide Secure Fit
- One Size Fits Most Faces

10  
REUSABLE  
WASHABLE

### NYLON COOLING FACE MASK

S/M - L/XL



ICFMN

#### PRODUCT FEATURES

- Two-Layer Design Provides Extended Durability
- Poly/Spandex Outer Lining Delivers Flexible Fit
- Nylon/Spandex Inner Lining – Comfort, Cooling & Moisture Wicking
- Face Contoured Pattern Enhances Fit
- Available in Two Sizes, S-M and L-XL

10  
PACK  
REUSABLE  
WASHABLE

## CUSTOM FIT FACE MASK

ONE SIZE



ICFMCF

### PRODUCT FEATURES

- Two-Layer Design Provides Extended Durability
- Silver Treated Antimicrobial Polyester Outer Lining
- 100% Cotton Inner Lining for Comfort and Breathability
- Adjustable Nose Bridge
- Adjustable Ear Loops
- Sold in 2 Packs



## KNEELING PAD



M09030

### PRODUCT FEATURES

- 1" Thick Durable Oil Resistant Foam Padding
- Waterproof Construction
- Integrated Handle
- Beveled Edge with Printed Safety Stripes
- 21" x 14" x 1"

## ACCESSORIES

### LED WORK LIGHT



MI2040



### FOLDABLE LED WORK LIGHT



MI2050



#### PRODUCT FEATURES

- 3 Lighting Modes: 100%, 50% & SOS/Flash
- Ultra Bright COB LED with 100,000+ Hours Lifetime
- Rechargeable via USB Cable with Battery Level Indicator
- High Efficiency Circuitry Provides Maximum Output Throughout Battery Life
- Rugged, Shock Resistant Construction, Designed for Indoor & Outdoor Use
- Multi-Position Folding Stand
- 1/4-20 Thread Mount
- CE ROHS Approved

#### PRODUCT FEATURES

- 3 Lighting Modes: 100%, 50% & SOS/Flash
- Ultra Bright COB LED with 100,000+ Hours Lifetime
- Rechargeable via USB Cable with Battery Level Indicator
- USB Power Bank for Recharging Devices
- Foldable Body for Different Lighting Angles & Flat Storage
- High Efficiency Circuitry Provides Maximum Output Throughout Battery Life
- Designed for Indoor & Outdoor Use



## IRONCLAD GLOVES



**GUG**  
Page 15



**HUG**  
Page 15



**FUG**  
Page 16



**SDG2**  
Page 16



**SDG2B**  
Page 16



**BHG**  
Page 17



**WCG**  
Page 17



**WFG**  
Page 18



**IVG2**  
Page 18



**IVO2**  
Page 18



**MFG2**  
Page 19



**MFI2**  
Page 19



**WWX2**  
Page 20



**WWI2**  
Page 20



**TCX**  
Page 21



**IEX-WHO**  
Page 23



**RWC2**  
Page 23



**RWG2**  
Page 24



**ULD-C5**  
Page 24



**ILD-IMPC5**  
Page 25



**ULD-IMPC5**  
Page 25



**SMB2**  
Page 27



**CCG2**  
Page 27



**CCW2**  
Page 28



**CCT2**  
Page 28



**SMTC**  
Page 29



**IEX-HVIP5**  
Page 29



**KKC1FN**  
Page 31



**KKC1PU**  
Page 31



**IKC3**  
Page 32



**SKC2FN**  
Page 32



**KKC2FN**  
Page 33



**SKC2SN**  
Page 33



**SKC2PU**  
Page 34



**SKC2PU-Y**  
Page 34



**KKC2PU**  
Page 34



**KKC2PU-Y**  
Page 34



**KCI2PU**  
Page 35



**IKC5-BAS**  
Page 35



**SKC3FN**  
Page 36



**KKC3FN**  
Page 36



**KKC3KV**  
Page 37



**KKC4**  
Page 37



**SKC4N**  
Page 38



**KKC4N**  
Page 38



**SKC4FN**  
Page 39



**KKC4FN**  
Page 39



**SKC4PU**  
Page 40

**Notes:**

## IRONCLAD GLOVES



**KKC4PU**  
Page 40



**SKC5SN**  
Page 41



**KKC5KV**  
Page 41



**SKC6FN**  
Page 42



**KKC6FN**  
Page 42



**KC1SNW2**  
Page 45



**KC1LW**  
Page 45



**SKC4LW**  
Page 46



**SKC4SNW2**  
Page 46



**IEX-MUG**  
Page 50



**IEX-PUG**  
Page 50



**IEX-HSY**  
Page 50



**IEX-HSO**  
Page 50



**IEX-MPG**  
Page 50



**IEX-PPG**  
Page 50



**IEX-HVP**  
Page 50



**IEX-MWR**  
Page 51



**IEX-MPRE**  
Page 51



**IEX-MGG**  
Page 52



**IEX-PGG**  
Page 52



**IEX-MIG**  
Page 52



**IEX-PIG**  
Page 52



**IEX-HZI**  
Page 52



**IEX-MIGL**  
Page 53



**IEX-MPLG**  
Page 53



**IEX-MPLW**  
Page 53



**IEX-NMTW**  
Page 54



**IEX-HZIL1**  
Page 54



## IRONCLAD GLOVES



IEXT-IBLK  
Page 75



IEXT-ICOY  
Page 75



IEXT-IODG  
Page 75



IEXT-GIBLK  
Page 75



IEXT-FIBLK  
Page 76



IEXT-FRIBLK  
Page 76



ES-CNSL  
Page 81



ES-MIBR  
Page 82



EX-IM  
Page 83



SDX2  
Page 85



SDX2-HAD  
Page 85



KCCP  
Page 90



INDI-CCP  
Page 90



KRIG  
Page 91



KRC5  
Page 93



KDC5  
Page 93



SDX2P  
Page 95



SDX2WC  
Page 96



INDI-RC5  
Page 96



SDXC  
Page 97



LPI-OC5  
Page 97



LPI-CC5  
Page 98



KKCA5  
Page 98



INDI-KC5  
Page 99



INDI-KC5G  
Page 99



KKC5B  
Page 100



KKC5BW  
Page 103



KDC5W  
Page 103



**SDXW2**  
Page 104



**SDX2W**  
Page 104



**KCCPW**  
Page 105



**INDI-CCPW**  
Page 105



**KCHA5**  
Page 106



**CHNP15**  
Page 107



**FC1N12**  
Page 108



**FC1P12**  
Page 108



**SDXO2**  
Page 111



**SDXG2**  
Page 111



**EXO2-MUG**  
Page 114



**EXO2-PUG**  
Page 114



**EXO2-MOU**  
Page 114



**EXO2-HSY**  
Page 114



**EXO2-HSO**  
Page 114



**EXO2-MULR**  
Page 115



**EXO2-MPG**  
Page 115



**EXO2-PPG**  
Page 115



**EXO2-HVP**  
Page 115



**EXO2-MWR**  
Page 115

### Notes:

## IRONCLAD GLOVES



EXO2-MPRE  
Page 116



EXO2-MLR  
Page 116



EXO2-HZA  
Page 117



EXO2-MGG  
Page 117



EXO2-PGG  
Page 117



EXO2-MOL  
Page 118



EXO2-MPLG  
Page 118



EXO2-MPLW  
Page 119



EXO2-MPLD  
Page 119



EXO2-MPLC  
Page 119



EXO2-MLG2  
Page 120



EXO2-MIG  
Page 120



EXO2-PIG  
Page 120



EXO2-MIGB  
Page 120



EXO2-MIGR  
Page 120



EXO2-HZI  
Page 121



EXO2-HZIO  
Page 121



EXO2-MIGL  
Page 121



EXO2-HVI P  
Page 122



EXO2-MWEL  
Page 122



EXO2-MWELG  
Page 123



EXOT-PBLK  
Page 125



EXOT-PCOY  
Page 125



EXOT-PODG  
Page 125



EXOT-GBLK  
Page 125



EXOT-GCOY  
Page 125



EXOT-GODG  
Page 125



EXOT-IBLK  
Page 126



EXOT-ICOY  
Page 126



EXOT-IODG  
Page 126



EXOT-GIBLK



ICFMC  
Page 130



ICFMN  
Page 130



ICFMCF  
Page 131



M09030  
Page 131



M12040  
Page 132



M12050  
Page 132

## Notes:

The gloves in this catalog are protected by one or more of the following patents: US. 9,241,519; 9,266,263; D756,039; D771,901; Canada. 2771751; 1676-4; Australia. 200924212; 201611525; EU 3030903; Singapore. 169763; South Korea. 10-1616146. Additional US and global patent pending.

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142

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143

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